Item ID: D350-567-03	*October-05-12	9:10:09 AM											
Start Date: 04/10/2012 Start Qty: 1.00	Revision ID:				Accept	*N900	<u>0401</u>	იი*	Setu		i	S1*	
Required Date: 19/10/2012 Req'd Qty: 1.00	'Item Name:	Interior Floor \	Window (Sliding Doc	or Compatible)						Stop	*N	S2*	
Reference: Run Start *NR1 * NR2 * Sequence ID/ QC: Date: SPC (Y/N): Date: Stop *NR2 * NR2 *			- ·	•		Cust Item I	D:						
Approvals: Process Plan: Date: Date: Date: SPC (Y/N): Date: Stop	* -	: 19/10/2012	Req'd Qty: 1.00	*1*		Customer:							
Approvals: Process Plan: Date: SPC (Y/N): Date: Stop *NR 7* Sequence ID/ Work Center ID Description Set Up/ Run Hours Tool ID Tool # Plan Accept Qty Reject Number Stamp Draw Nbr Revision Nbr N/A Rev D **100 **100* Document Control Photocopy blue file and create labels per PPP D350-567-031 chg001 110 **10	Reference:			· · · · · · · · · · · · · · · · · · ·					-	G,	,		
Sequence ID/ Work Center ID Description Set Up/ Run Hours Tool ID Tool # Plan Accept Reject Reject Insp. Code Qty Qty Number Stamp Draw Nbr Revision Nbr N/A Rev D DOCUMENT CONTROL Whill Document Control Photocopy blue file and create labels per PPP D350-567-031 chg001 Too Packaging Packaging Packaging Pick Packing Kit ****ENSURE DT 8439 TEMPLATE IS INCLUDED*** PC Memo O.00 *10 Code Qty Reject Reject Insp. Reject Insp. Reject Insp. Reject Insp. Reject Insp. Number Stamp Number Stamp Tool ID Plan Accept Reject Insp. Reject Number Stamp Number Stamp Tool ID Plan Accept Reject Insp. Number Stamp Number Stamp Accept Reject Insp. Number Stamp Number Stamp Tool ID Plan Accept Reject Reject Insp. Number Stamp Number Stamp Tool ID Plan Accept Reject Insp. Number Stamp Tool ID Plan Accept Reject Reject Insp. Number Stamp Number Stamp Tool ID Plan Accept Reject Reject Insp. Number Stamp Number Stamp Tool ID Plan Accept Reject Reject Insp. Number Stamp Number Stamp Tool ID Plan Accept Reject Reject Insp. Number Stamp Number Stamp Tool ID Plan Accept Reject Reject Insp. Number Stamp Number Stamp Tool ID Plan Accept Reject Reject Insp. Number Stamp Number Stamp Tool ID Plan Accept Reject Reject Insp. Number Stamp Number Stamp Tool ID Plan Accept Reject Reject Insp. Number Stamp Number Stamp Tool ID Plan Accept Reject Reject Insp. Number Stamp Number Stamp Tool ID Plan Accept Reject Reject Insp. Number Stamp Number Stamp Tool ID Plan Accept Reject Insp. Revision Number Stamp Numb	Approvals:	Process Plan	ı:	Date://_//	Tooling:	D:	ate:		Run		1/1	R1*	
Nork Center ID Description Run Hours Code Qty Qty Number Stamp		QC:		Date:	SPC (Y/N):	Da	ate:			Stop	*N	R2*	
N/A Rev D						Tool ID			-	•	•	-	-
NA Rev D 100	Draw Nbr	Revi	sion Nbr									 -	_
Memo Document Control Photocopy blue file and create labels per PPP D350-567-031 chg001 110	N/A	Rev	D	1.58									
Document Control Photocopy blue file and create labels per PPP D350-567-031 chg001 110 0.00 *110 Packaging Packaging Memo 0.00 Packaging Pick Packing Kit ***ENSURE DT 8439 TEMPLATE IS INCLUDED*** 120 QC4-100% Inspect kits for completeness 0.00 *120 Memo 0.00 Memo 0.00 Asia	*100*		DOCUMENT CONTR		0.00 CAS)w\16			村。	Parm	1651	2-11-	- 16
110 Packaging Memo 0.00 Packaging Pick Packing Kit ***ENSURE DT 8439 TEMPLATE IS INCLUDED*** 120 QC4- 100% Inspect kits for completeness 0.00 *120* QC Memo 0.00 Memo 0.00				y blue file and create labels per	_				0				
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120 QC4-100% Inspect kits for completeness 0.00 (A)				ing Kit	0.00			1				12,	!]-/
			***ENSU	RE DT 8439 TEMPLATE IS								5	
			QC4- 100% Inspect ki	ts for completeness	0.00 AS								
	QC		Memo		0.00	Mulic		(40	<i>)</i> 				

NCR: Yes / No WORK ORDER NON-CONFORMANCE / UPDATE ,										, *			
										· · · · · · · · · · · · · · · · · · ·	QA Closed:	Date	:
Work Ord	er:					DISPOSITION	,		c.:	AGAINST DE	PARTMENT/		•
Part I				-	···········	Rework Scrap Use-as-is		Therm	Skid-tube Machining noforming	Crosstube Small Fab Finishing	4	Water Jet d. Eng. Coor. e/Packaging	Engineering Quality Other
NCR I	No.					Work Order Update	ا ل		Large Fab	Composite]	Supplier	
Root					ł	ption of work order update		nitial	Act		Sign &		
Cause	1	Date	Step	Qty		or Non-conformance	Ch	ief Eng	Descr	iption	Date	Verification	QC Inspector
Doc/Data													
Equip/Tooling													
Operator													
Material													
Setup													
Other Process	_							-			!		
Supplier	\vdash	1										:	
Training	_												
Unapproved	F	1											
						F	AUI	T CATE	GORY				
Landi	ng (Gear				General		_			_	_	_
		Bending				Bend		Grain			Ovalized		Pressure/Forced
		Centre N	ot Conce	ntric to	o/s	BOM/Route		Hardwa	re		Over/Under	tolerance	Temperature/Cure
	L	Cracks				Broken/Damaged		Inspecti	ion Incomplete		Part Incorred	ct	Weld
	L	Crushed/	Crimped.		<u> </u>	Burrs	<u> </u>	-	tions Incomplete/U	Jnclear	Part Lost/Mi	ssing	Wrong Stock Pulled
	L	Cuffs				Contamination		Mainte			Part Moved		
	L	Heat Trea	at		<u> </u>	Countersink		Mislabe	·led		Positioned V		_
		Inspectio	n Strip in	Tube	L	Cut Too Short	L	Misread	ţ		Power Loss/	Surge	Other
	L	Ripples in				Drill Holes		Offset					
	<u></u>	Torque W	Vaves in E	n Extrusion Drawing Out of Calibration									

Out of Sequence

Outside Dimensions

Date: _

DQA:

Turning Sequence

Wave/Twist in Tube

Finish

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

QC

Quality Control

October-05-12 9:10:09 AM Item ID: D350-567-031 Accept *N900040100* Setup Start *NS1* Revision ID: Item Name: Interior Floor Window (Sliding Door Compatible) **Start Date:** Start Qty: 1.00 04/10/2012 **Cust Item ID: Required Date:** 19/10/2012 Req'd Oty: 1.00 **Customer:** Reference: Run Process Plan: ____ Date: ____ **Approvals:** Tooling: Date: Stop QC: _____ Date: ____ SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Tool ID Tool # Plan Reject Reject Accept **Work Center ID Description Run Hours** Code Qty Qty Number 130 0.00 *120* Packaging Packaging 0.00 Memo Packaging Identify and pack for shipping as per PPP D350-567-031 Location: PPP Rev: 140 QC21- Final Inspection - Work Order Release 0.00

0.00

Memo

Insp.

Stamp

											DQA:	Date	:
NCR:	Yes	/ No				WORK ORDER NON-	COI	VFORM	MANCE / UPDATE		QA Closed:	Date	
											QA Closed.	Date	
Work Orde	ar:					DISPOSITION			AGAINS	T DE	PARTMENT	/PROCESS	4
WOIK OIU	-			 _		Rework	٦		Skid-tube Crosstuk	oe 🗀		Water Jet	Engineering
Part 1	No.					Scrap	1	B .	Machining Small Fa	_	Pro	d. Eng. Coor.	Quality
	_					Use-as-is]	Therm	noforming Finishir	ng	Rec/Sto	re/Packaging	Other
NCR I	No					Work Order Update]		Large Fab Composi	te		Supplier	
Root			T		Descri	ption of work order update		Initial	Action		Sign &		
Cause		Date	Step	Qty	(or Non-conformance	Ch	nief Eng	Description		Date	Verification	QC Inspector
Doc/Data	Ш												
Equip/Tooling	Ш										<u> </u>		
Operator			ļ										
Material	Ш												
Setup (*	Ш	,						:					
Other	Ш												
Process	Ш												İ
Supplier	Ш												
Training													
Unapproved											<u> </u>	<u> </u>	
					***		AUI	LT CATE	GORY				
Landi	ng G	ear				General	_	_			-	<u>-</u> -	-
		Bending				Bend	L	Grain			Ovalized	L	Pressure/Forced
		Centre N	ot Conce	ntric to O	/s	BOM/Route		Hardwa	re		Over/Under	tolerance	Temperature/Cure
		Cracks				Broken/Damaged		Inspect	ion Incomplete		Part Incorre	ct	Weld
		Crushed/	Crimped	•		Burrs		Instruct	ions Incomplete/Unclear		Part Lost/M	issing	Wrong Stock Pulled
		Cuffs				Contamination		Mainte	enance		Part Moved		
	П	Heat Trea	at			Countersink		Mislabe	eled		Positioned \	Wrong _	
	П	Inspectio	n Strip in	Tube		Cut Too Short		Misread	d		Power Loss,	/Surge	Other
	П	Ripples ir	n Bend			Drill Holes		Offset					

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Torque Waves in Extrusion

Drawing

Finish

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Picklist Print

October-05-12 9:10:13 AM

Work Order ID: 91330

91330

Parent Item: D350-567-031 *D350-567-031*

Parent Item Name: Interior Floor Window (Sliding Door Compatible)

Start Date: 04/10/2012

Required Date: 19/10/2012

Start Qty: 1.00

Required Oty: 1.00

Comments:

IPP Rev:A new issue 08-04-25 DD verified by: LL IPP Rev:B 08-10-07 as per revD DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN526C632R12 * AN526C6 > Screw	332R12	Purchased	No		· · · ·	120	Each	129.0000	**	8	SP-		
				Location	!	Loc	<u>Qty</u>	Loc Code					

		<u>Locatio</u>	<u>n</u>	Ţ	Loc Qty	Loc Code				
		ST344			28					
			122378		28				_	
		ST345			100				_	
			122814		100			&x	-	
		ST347			1				_	
			119225		1				_	
Manufactured	No			120	f	821.6981	3.75	3.75		
						*	·*			

D2463			
4			_
剂)	71	とろ	*
	/4	().)	
Seai			

		•	
Location	Loc Qty	Loc Code	
ST402	500		
90297	500		
ST404	321.69807		
72232	15.38		
79478	0.43737		
83542	305.8807		3.7

Each

D2463-0450) CUT (1) AT 45.00" ASPER DWG

Manufactured No 120

0.0000

B91696 & 8-11-16.

Doubler

NCR: Y	/es	/ No				WORK ORDER NON-	COI	NFORN	//ANCE / UPI	DATE			
											QA Closed:	Date	2:
Work Orde	ar.					DISPOSITION				AGAINST DE	PARTMENT,	/PROCESS	•
Work Orde	=1.					Rework	۱ ۱		Skid-tube	Crosstube		Water Jet	Engineering
Part N	۷o.					Scrap	1		Machining	Small Fab	Pro	d. Eng. Coor.	Quality
	-					Use-as-is	1		noforming	Finishing	Rec/Sto	re/Packaging	Other
NCR N	No.					Work Order Update			Large Fab	Composite]	Supplier	
				_			_						
Root						ption of work order update		Initial		tion	Sign &		
Cause		Date	Step	Qty		or Non-conformance	Cr	nief Eng	Desc	ription	Date	Verification	QC Inspector
Doc/Data													
Equip/Tooling	\Box												
Operator	Ш												
Material	Щ											ļ	
Setup	-		j										
Other	\vdash		1										
Process	Н												
Supplier	$\vdash\vdash$												·
Training	$\vdash \vdash$						1						
Unapproved			<u>l</u>	<u>i</u>	i		Δ	LT CATE	L	···	<u> </u>		
Landi	ng G	iear				General	70.	LI CAIL					
		Bending			Г	Bend	Г	Grain		Γ	Ovalized		Pressure/Forced
	\vdash	Centre No	ot Conce	ntric to	o/s	BOM/Route		Hardwa	re		Over/Under	tolerance	Temperature/Cure
	${f -}$	Cracks			·	Broken/Damaged		Inspecti	ion Incomplete		Part Incorre	ct	Weld
	П	Crushed/	Crimped.	-		Burrs		Instruct	ions Incomplete/	Unclear	Part Lost/M	issing	Wrong Stock Pulled
	$\boldsymbol{\vdash}$	Cuffs	•			Contamination		Mainte	enance		Part Moved	_	
	П	Heat Trea	at			Countersink		Mislabe	eled		Positioned \	Wrong _	
		Inspectio	n Strip in	Tube		Cut Too Short		Misread	t		Power Loss,	/Surge [Other
Ripples in Bend Drill Holes				Drill Holes		Offset							
Torque Waves in Extrusion Drawing				Drawing		Out of 0	Calibration						
			Finish		Out of Sequence								

Outside Dimensions

Date: __

DQA:

Wave/Twist in Tube

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Picklist Print

October-05-12 9:10:13 AM

Work Order ID: 91330

91330

Parent Item:

D350-567-031

D350-567-031

Parent Item Name: Interior Floor Window (Sliding Door Compatible)

Start Date: 04/10/2012

Required Date: 19/10/2012

Start Qty: 1.00

Required Qty: 1.00

**

**

**

D3211-1

Manufactured

Manufactured

Manufactured

Location Loc Qty ST211 79310 81495 2 120 Each

120

Each

7.0000

3.0000

Loc Code

D3212-1 Floor Window

No

No

Location

Location

ST211

ST210

No

Loc Qty 7 120 Each

Loc Qty

120

4

Each

Loc Code

4.0000

Loc Code

0.0000

**

Door Assembly

DT8439

Manufactured

template

No Purchased

90815

81496

120 Each

Rivet, Universal Head

Locatio	<u>n</u>	Loc Qty	Loc Code
334		1410	
	122452	1410	
ST319	V	554	
	118405	253	
	120142	301	

NCR:	⁄es	/ No				WORK ORDER NON-O	COL	NFORI	MANCE / UPI	DATE			••
											QA Closed:	Date	· ·
Work Orde	er:					DISPOSITION				AGAINST DE	PARTMENT	/PROCESS	*
	-					Rework]		Skid-tube Machining	Crosstube Small Fab	Pro	Water Jet d. Eng. Coor.	Engineering Quality
Part N	NO					Scrap Use-as-is	1		noforming	Finishing	1	re/Packaging	Other
NCR N	۷o. ₋					Work Order Update]	meni	Large Fab	Composite	Recystor	Supplier	
	1			1				nitial	^	tion	Cian 0		
Root		Data	Cham	04		ption of work order update		initial iief Eng	į	ription	Sign & Date	Verification	QC Inspector
Cause	\vdash	Date	Step	Qty		or Non-conformance	CI	ilei ciig	Desci	iption	Date	Verification	QC ITSPECTOR
Doc/Data					1	•	1						
Equip/Tooling Operator	$\vdash \vdash$							•					
Material	H						1						
Setup	Н												
Other	$\vdash \vdash$												
Process													
Supplier	Н												
Training	Н												
Unapproved	П												
		<u> </u>	 			F	AUL	T CATE	GORY				
Landi	ng G	Gear				General							
		Bending				Bend		Grain			Ovalized		Pressure/Forced
		Centre No	ot Concer	ntric to	o/s	BOM/Route		Hardwa	are		Over/Under	tolerance	Temperature/Cure
		Cracks				Broken/Damaged		Inspect	ion Incomplete		Part Incorre	ct	Weld
		Crushed/	Crimped.			Burrs	L	Instruct	tions Incomplete/	Unclear	Part Lost/M	issing	Wrong Stock Pulled
		Cuffs				, Contamination		Mainte	enance	<u>. </u>	Part Moved		
		Heat Trea	it			Countersink		Mislabe	eled		Positioned \	N rong	
		Inspectio		Tube		Cut Too Short		Misrea	d .		Power Loss,	/Surge	Other
		Ripples in	Bend			Drill Holes		Offset			***************************************		
Torque Waves in Extrusion Drawing				Out of Calibration									
Turning Sequence Finish				Finish		Out of:	Sequence						

Outside Dimensions

DQA:

Date:

Wave/Twist in Tube

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

October-05-12 9:10:13 AM

Work Order ID: 91330

91330

Location

D350-567-031

Parent Item: D350-567-031 *D350-567-031 *Parent Item Name: Interior Floor Window (Sliding Door Compatible)

Start Date: 04/10/2012

Required Date: 19/10/2012

90 K

Required Qty: 1.00

Start Oty: 1.00

MS20470AD4-6

Purchased

Purchased

No

No

120

Each

Los Oto

5.100.000

Loc Code

**

12-11-16

MS20470AD4-6

Univers		<i>,</i>	, -	- ()

Loca	ition	<u>Lo</u>	c Oty
336			1500
	122452		1500
ST31	9		600
	117395		16
	118927		157
	119109		12
	120142		81
	121524		334
ST33	16		3000
	123021		3000
		120	Each

1,841.000

MS20470AD4-7 Rivet, Universal Head

Location	Loc Qty
336	1300
122452	1300
ST139	224
121415	224
ST319	52
120769	52
ST320	265
116081	117
118614	148

Loc Code

DOX

										DQA:	Date	: <u> </u>	
NCR: Y	es / No				WORK ORDER NON-C	CON	IFORN	AANCE / UPD	ATE			•	
					· · · · · · · · · · · · · · · · · · ·					QA Closed:	Date	· ·	
Work Orde	or:				DISPOSITION AGAINST				AGAINST DE	DEPARTMENT/PROCESS			
Work Orde	···				Rework	1		Skid-tube	Crosstube]	Water Jet	Engineering	
Part N	lo				Scrap]	ħ	Machining	Small Fab] Pro	od. Eng. Coor.	Quality	
					Use-as-is] [noforming	Finishing	Rec/Sto	re/Packaging	Other	
NCR N	lo	<u> </u>			Work Order Update	[]]		Large Fab	Composite	_	Supplier		
Root				Descri	ption of work order update		nitial	Acti	on	Sign &			
Cause	Date	Step	Qty	(or Non-conformance	Ch	ief Eng	Descri	ption	Date	Verification	QC Inspector	
Doc/Data													
Equip/Tooling													
Operator							1						
Material													
Setup													
Other		i											
Process `											ļ		
Supplier						1							
Training													
Unapproved													
					F	AUL	T CATE	GORY					
Landir	ng Gear				General		•		·	_			
	Bending				Bend	Ш	Grain			Ovalized	L	Pressure/Forced	
	Centre N	ot Conce	ntric to (D/S	BOM/Route	Ш	Hardwa	re		Over/Unde	r tolerance	Temperature/Cure	
	Cracks				Broken/Damaged		Inspecti	on Incomplete		Part Incorre	ect	Weld	
Crushed/Crimped					Burrs		Instruct	ions Incomplete/U	nclear	Part Lost/N	lissing	Wrong Stock Pulled	
	Cuffs				Contamination		Mainte	nance		Part Moved	<u> </u>		
	Heat Trea	at			Countersink		Mislabe	led		Positioned	Wrong _		
	Inspectio	n Strip in	Tube		Cut Too Short		Misread	Ī		Power Loss	/Surge	Other	
	Ripples in	n Bend			Drill Holes		Offset				_		

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Torque Waves in Extrusion

Drawing

Finish

Picklist Print

October-05-12 9:10:13 AM

Work Order ID: 91330

91330

No

MS21042L06

Parent Item: D350-567-031 *D350-567-031*

Parent Item Name: Interior Floor Window (Sliding Door Compatible)

Purchased

Start Date: 04/10/2012

Required Date: 19/10/2012

Start Qty: 1.00

Required Qty: 1.00

Locatio	<u>n</u>		Loc Qty
315			280
	122441		280
ST317			149
	122151		149
		120	E

Loc Code 213.0000

429.0000



Purchased 49DN632.J*

> Location Loc Qty Loc Code 298 196 196 122441 ST298 17 118428 17

120

Each

Each

Doc/Data Equip/Tooling Operator Operat	NCR: Y	res / N	o			WORK ORDER NON-	CONF	DRMANCE / UI	PDATE			
Part No. Sign & Sig										QA Closed:	Date:	
Part No.	Work Orde	er:				_		AGAINST DEPARTMENT/PROCESS				
Cause						Scrap Use-as-is	TI	Machining Small Fab Thermoforming Finishing		-	d. Eng. Coor. re/Packaging	Quality
Doc/Data Equip/Tooling Operator Operat	Root				Descri	ption of work order update	Initi	al A	ction	Sign &		
Equip/Tooling Operator	Cause	Dat	e Step	Qty		or Non-conformance	Chief	Eng Des	cription	Date	Verification	QC Inspector
Landing Gear Bending Bending Centre Not Concentric to O/S Cracks Broken/Damaged Crushed/Crimped Cuffs Contamination Bear Countersink Broken/Damaged Mislabeled Mislabeled Misread Drill Holes Torque Waves in Extrusion Bend Bend Grain Ovalized Pressure/Forced Part Incorrect Weld Part Incorrect Weld Part Lost/Missing Wrong Stock Pull Mislabeled Positioned Wrong Power Loss/Surge Other Offset Out of Calibration Out of Calibration	Equip/Tooling Operator Material Setup Other Process Supplier Training		`.			·.						
Bending Bend Grain Ovalized Pressure/Forced Centre Not Concentric to O/S BOM/Route Hardware Over/Under tolerance Temperature/Cur Weld Cracks Broken/Damaged Inspection Incomplete Part Incorrect Weld Crushed/Crimped Burrs Instructions Incomplete/Unclear Part Lost/Missing Wrong Stock Pull Cuffs Contamination Maintenance Part Moved * Heat Treat Countersink Mislabeled Positioned Wrong Inspection Strip in Tube Cut Too Short Misread Power Loss/Surge Other Ripples in Bend Drill Holes Offset Offset Out of Calibration			•				AULT C	ATEGORY				
		Bending Centre Not Concentric to O/S Cracks Crushed/Crimped Cuffs Heat Treat Inspection Strip in Tube Ripples in Bend Torque Waves in Extrusion			Bend BOM/Route Broken/Damaged Burrs Contamination Countersink Cut Too Short Drill Holes	Hai Ins Ins Mai Mii Off	rdware pection Incomplete tructions Incomplete sintenance slabeled sread set t of Calibration	e/Unclear	Over/Under Part Incorre Part Lost/M Part Moved Positioned V	ct issing	Temperature/Cure Weld Wrong Stock Pulled	

Outside Dimensions

DQA:

Date:

Wave/Twist in Tube

DART AEROSPACE LTD.



D350-567 Page 28 of 28



5.0 **PARTS LIST**

Qty	Qty	Qty	Qty	Qty	Qty		
-015	-017	-025	-027	-111	117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	Х					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		Х				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			Х			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				Х		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					Х	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1			ĺ		D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT
l							(SLIDING DOOR COMPATABLE)

<u> </u>	04.4	Ob.	Otto	Obe		
Qty	Qty -023	Qty -113	Qty -115	C-031	Part Number	Description
-013 X	-023	-113	-113	G-03,1	D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
<u> </u>	X				D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
					D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		Х	 			INTERIOR FLOOR WINDOW KIT
L			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
1				X	D350-567-031	(SLIDING DOOR COMPATABLE)
<u> </u>						(SLIDING DOOR COMPATABLE)
1			 	 	D2125	REPLACEMENT WINDOW, SMALL
l	1				D2942	REPLACEMENT WINDOW, LARGE
	· · · · · ·	1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
		· · · · · ·				
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9,OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ.	2 SQ.	2 SQ.			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
YD	YD	YD				
					-D0402 0450	NEOPRENE SEAL
			-	71-	-D2463-0450	DOUBLER
				(1	D3210-1	
				7 1	D3214=1=====	-BRACKET
				1	D3212-1/	FLOOR WINDOW
				/ 1	D3213-041	/DOOR ASSEMBLY
		. ,	1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1	ļ	D3295-041	FLOOR WINDOW
			11		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	-NEOPRENE SEAL
			9	/8	AN526C632R12~	-SCREW (OR AN526C632-12, OR MS51957-32)
			9	8		, WASHER
			9) 8	MS21042L06	NUT (OR MS21042-06)
			2	740	MS20470AD4-5	RIVET
			115	/ 90	MS20470AD4-6	RIVET
			15	~ 20	MS20470AD4-7	RIVET .
		•			<u> </u>	

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